



PRE-CATALYZED WATERBORNE EPOXY SEMI-GLOSS V341

Features

- Pre-catalyzed, waterborne acrylic epoxy
- Single pack – no catalyst
- Tints to all colours
- Provides a mildew resistant coating
- Excellent for retail, commercial, healthcare, schools and more
- Low VOC and water cleanup

Recommended For

Properly Prepared and/or Primed Steel, Iron, Concrete, Non-Ferrous Metals, Wood & Drywall. Corotech® V341 Pre-Catalyzed Waterborne Epoxy is designed for interior use in food and beverage processing, chemical processing, transportation, warehouses, industrial refurbishment, healthcare, schools, large commercial structures and other areas where a high performance epoxy is needed.

General Description

This unique product provides epoxy toughness in a ready-to-use waterborne formula for walls, ceilings and trim. Low VOC and water cleanup make this product ideal for use in occupied areas. The cured film is scrubbable, resists water and common cleaning chemicals, and stands up to abrasion and marring. Excellent adhesion to many surfaces, including existing paint, drywall, primed masonry and primed metal.

Limitations

- Do not apply if material, substrate or ambient temperature is below 10 °C (50 °F). The relative humidity should be below 90%.
- Not recommended for floors or for use in immersion service.
- Interior Use Only

Product Information

Colours — Standard:	Technical Data	White
White (01)	Vehicle Type	Pre-Catalyzed WB Acrylic Epoxy
— Tint Bases: Benjamin Moore® Gennex® bases 1X, 2X, 3X & 4X Tint only with Gennex® Colorants	Pigment Type	Titanium Dioxide
— Special Colours: Contact your retailer.	Volume Solids	41.5 ± 1.0%
Certifications & Qualifications: The products supported by this data sheet contain a maximum of 100 grams per litre VOC / VOS excluding water & exempt solvents. This product is compliant as a Non-Flat Coating. This product has been approved by CFIA (Canadian Food Inspection Agency) for use in Food Processing Facilities. CDPH v1 Emission Certified Anti-microbial - This product contains agents, which inhibit the growth of microbes on the surface of this paint film. This product contains antimicrobial additives that inhibit the growth of mold and mildew on the surface of the paint film.	Coverage per 3.79 L at Recommended Film Thickness	32.5 – 37.2 sq. m. (350 – 450 sq. ft.)
Customer Information Centre: 1-800-361-5898, info@benjaminmoore.com , www.benjaminmoore.ca	Recommended Film Thickness	– Wet 3.6 – 4.6 mils – Dry 1.5 – 1.9 mils
	Depending on surface texture and porosity.	
	Dry Time @ 25 °C (77 °F) @ 50% RH	– Tack Free 1 Hour – To Recoat 2 Hours – Full Cure 72 Hours
	High humidity and cool temperatures will result in longer dry, recoat and service times.	
	Dries By	Evaporation/Oxidation
	Viscosity	97 ± 5 KU
	Flash Point	Greater than 18.6 °C (200 °F) (TT-P-141, Method 4293)
	Gloss/Sheen	Semi-Gloss (55 – 65 @ 60°)
	Surface Temperature at Application	– Min. 10 °C (50 °F) – Max. 32.2 °C (90 °F)
	Thin With	Water
	Clean Up Thinner	Warm, Soapy Water
	Weight Per 3.79 L	4.7 kg (10.3 lbs)
	Storage Temperature	– Min. 7.2 °C (45 °F) – Max. 35 °C (95 °F)
	Volatile Organic Compounds (VOC)	
	75 Grams/Litre	

Pre-Catalyzed Waterborne Epoxy Semi-Gloss V341

Surface Preparation

All surfaces must be sound, dry, clean and free of oil, grease, dirt, mildew, mill scale, form release agents, curing compounds, loose and flaking paint and other surface contaminants. Clean with Corotech® V600 Oil & Grease Emulsifier or V610 Citrus Based Cleaner. Remove all loose and peeling paint by wire brushing, scraping or sanding. Fill holes and cracks and sand smooth. Dull glossy surfaces by sanding. Moderate to heavily rusted surfaces must be thoroughly cleaned and properly primed.

NEW SURFACES: Concrete and Masonry: All vertical masonry surfaces must be allowed to cure a minimum of 30 days before painting. Acid etch or abrasive blast all slick, glazed concrete or concrete with laitance. For acid etching, follow all manufacturer's directions and safety instructions. We recommend Corotech® V620 Concrete Etch. Rinse thoroughly and allow to dry. Prime with a quality acrylic primer. Apply one or two finish coats as needed.

Steel and Ferrous Metals: The use of Corotech® V110 Acrylic Metal Primer or V175 Waterborne Bonding Primer is recommended. All primers provide maximum performance over near white metal blasted surfaces (SSPCSP 10). There are however, situations and cost considerations that may prevent this type of surface preparation from being done. Corotech® Industrial Coatings have been designed to provide protection over less than ideal surfaces. The recommended standard is a commercial blast (SSPC-SP 6). The steel profile after the blast should be 1-2 mils and be jagged in nature. Surfaces must be free of grit dust. The coating should be applied as soon as possible after the blast in order to prevent flash rusting or surface contamination. Hand tool cleaning (SSPC-SP 2) or power tool cleaning (SSPC-SP 3) can be used if blasting is not possible. In areas where adequate surface preparation is not possible the use of V155 100% Solid Epoxy Pre-Primer is recommended.

Galvanized and Non-Ferrous Metals: Remove all oils from surface with Corotech® V600 Oil & Grease emulsifier. Solvent clean all surfaces [SSPC-SP 1]. Apply one coat of Corotech® V110 Acrylic Metal Primer or V175 Waterborne Bonding Primer.

Wood: For best results, prime bare spots and new wood with a quality acrylic or alkyd primer. Apply one or two finish coats as needed.

Drywall: Insure drywall is dust & chalk free. Prime with an acrylic drywall primer. Apply one or two finish coats as needed.

Previously Painted Surfaces: Can be applied over most existing industrial finishes in good condition.

WARNING! If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by logging onto Health Canada @ <https://www.canada.ca/en/health-canada/services/environmental-workplace-health/environmental-contaminants/lead/lead-information-package-some-commonly-asked-questions-about-lead-human-health.html>

Application

Airless Spray (Preferred Method): Tip range between .015 and .019. Total fluid output pressure at tip should not be less than 2400 psi.

Air Spray (Pressure Pot): DeVilbiss MBC or JGA gun, with 704 or 765 air cap and Fluid Tip E.

Brush: Synthetic Bristle only.

Roller: Synthetic Cover. 9.53 mm – 19 mm (3/8" – 3/4") nap.

NOTE: Do not allow material to remain in hoses, gun or spray equipment. Thoroughly flush all equipment with warm water. No reduction is necessary. Do not apply if material, substrate or ambient temperature is below 10 °C (50 °F). Relative humidity should be below 90%. Do not apply if within 5 degrees of dew point or if rain is expected within 12 hours of application.

CHEMICAL RESISTANCE GUIDE (NON-IMMERSION) *	
Hot Water	Excellent
Fresh Water	Excellent
Alcohol	Excellent
Vinegar	Excellent
Strong Alkalis (NaOH)	Excellent
Solvent (Xylene / M.S.)	Excellent
Industrial Cleaners	Excellent

* Ratings as compared to traditional high performance architectural coatings

TEST DATA	
Flexibility (ASTM D1737)	Pass 1/8" Mandrel
Sag Resistance	6+ mils
Scrub Resistance	600+ cycles
Dry Heat Resistance	200 °F
Wet Heat Resistance	150 °F
Adhesion (ASTM D3359)	Passes 5B
Pencil Hardness (2 week cure)	<6B
Block Resistance	Passes
Accelerated Weathering (ASTM G53) 500 Hrs	90% Gloss Retention < 0.25 DE Color Change
Abrasion Resistance (ASTM D4060) CS-10 Wheel, 1000g load	100 mg Loss
Salt Spray (ASTM B117) 2 coats over V110 primer (1000 Hours)	Rust Breakthrough: 10 Rust Area: 0.01%

SYSTEMS RECOMMENDATIONS	
PRIMERS	
Ferrous Metal (Blasted)	V110 Line, V150 Line, V155-00 or V160 Line.
Ferrous Metal (Marginally Prepared)	V155-00 or V160 Line
Non-Ferrous Metal	V110 Line, V175-00.
Concrete	V110 Line, V155-00, V160, or V400-00 Clear
Drywall	Use an acrylic drywall primer
Wood	Use Alkyd or Acrylic Primer Sealer
Aged coatings	Use Direct (Check Compatibility) or use V110 Line as a barrier Coat
COMPATIBLE INTERMEDIATES	
V160 Line	
For substrates other than listed above, or for usage in severe environmental conditions, please consult with Corotech® Technical Service.	

Clean Up

Clean with warm, soapy water.

Environmental Health & Safety Information

Use only in a well ventilated area. Keep container closed when not in use. In case of spillage, absorb with inert material and dispose of in accordance with local regulations. Wash thoroughly after handling.

WARNING: This product contains isothiazolinone compounds at levels of <0.1%. These substances are biocides commonly found in most paints and a variety of personal care products as a preservative. Certain individuals may be sensitive or allergic to these substances, even at low levels.

**KEEP OUT OF REACH OF CHILDREN
PROTECT FROM FREEZING**

**Refer to Safety Data Sheet for
additional health and safety information.**